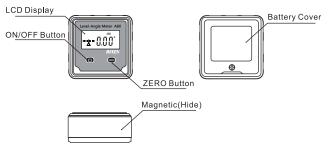
# Level-Angle Meter A80 Instruction Manual



A80 Technical Specifications	
Accuracy	0°~90°: ± 0.1°, the rest: ±0.2
Resolution	0.05°
Working Range	90°×4
Power Supply	AAA alkaline battery×2
Working Temperatrue	-5~+45°C (23~113°F)
Working Humidity	≤85%RH

Screen Icons	
ABS	Indicates that the instrument is working in absolute angle mode
-1-	Indicates that the instrument is calibrating for one direction
-2-	Indicates that the instrument is calibrating for another direction
Erro	Warning of the vertical axis deviation



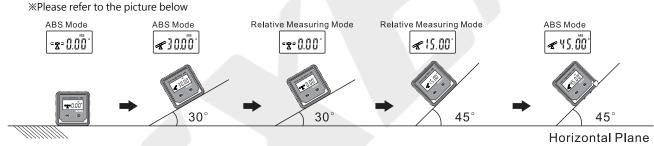
## **Button Function**



1. Press the button once to turn the unit on. To turn off the unit, hold the button for 3 seconds, After not pressing any button for about 5 minutes, the device will automatically shut down.

**ZERO** 

- (1) With the device turned on, press the ZERO button to set the display to zero and enter the relative measurement mode. (Set the current measurement position to "zero")
- (2) In the relative measurement mode, the "ABS" symbol on the LCD will disappear.
- (3) The relative measurement mode allows the operation to measure the difference between two objects.
- (4) To return to (ABS) absolute measurement mode, press the **ZERO** button once.



#### Calibration

The instrument has been calibrated before leaving the factory, so there is no need to calibrate or adjust it before use.

- \* If the measurement error is too large due to drop, impact, maintenance or other factors.....you must Perform recalibration.
- (1) Place the instrument on a stable plane as flat and smooth as possible, press under two keys at the same time to start the calibration mode, and display "-1-".
- (2) When "-1-" is displayed, press the U key, and "-1-" will flash briefly. This is the first stage of calibration.

  After completion, it will automatically display "-2-".

\* Note: When "-1-" flashes briefly, do not move the instrument until "-2-" appears.

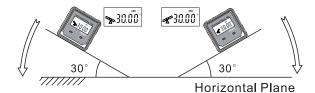
- (3) After completing the above item (2), turn to the same position and rotate 180° in place, then press the been performed.
- (4) In the state of (3) above, do not move the instrument until "-2-" disappears, and the current measured value is displayed to complete the calibration.





#### °₹° Icon Function

Symbol "\$" showing how to adjust the surface to be leveled

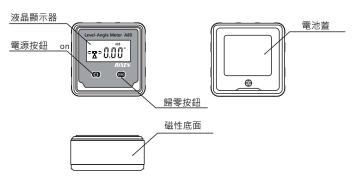


#### **Battery Installation**

- 1. Turn off the power of the instrument.
- 2. Use a small  $\oplus$  screwdriver to remove the battery cover. (Removing the screw will temporarily attract the bottom surface of the instrument to prevent loss.)
- 3. Follow 🕀 🗇 instructions to install two new batteries.
- 4. Replace the battery cover.
- 5. Please comply with local battery recycling regulations.

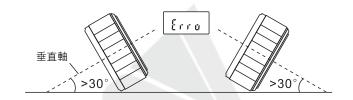
Note: When storing the instrument for a long time, make sure to remove the battery from the instrument.

## A80 水平角度儀 操作手冊



技術規格		
精確度	0°~90°:±0.1°·其餘:±0.2°	
解析度	0.05°	
操作範圍	90°×4面	
電源供應	AAA 鹼性電池×2只	
操作環境溫度	-5~+45°C (23~113°F)	
操作環境濕度	≤85%RH	

液晶螢幕代號	
ABS	表示水平角度儀在絕對角度模式下工作
-1-	表示水平角度儀正在校準一個方向
-2-	表示水平角度儀正在校準第二個方向
Erro	錯誤、垂直軸偏差警告 (如右圖所示)



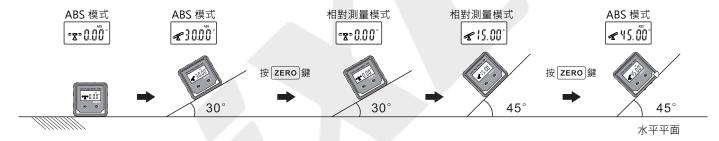
## 按鈕功能



1. 按下此電源按鈕開啟儀器電源。 要關閉本機‧請按住此電源按鈕3秒鐘直到顯示幕關閉。 約5分鐘未按任何按鈕後‧儀器將自動關閉。

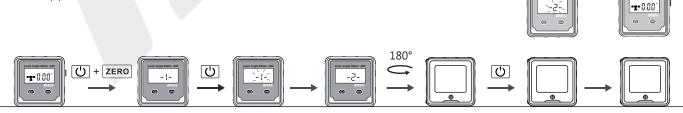
#### **ZERO**

- (1) 在儀器開啟的情況下,按此歸零按鈕將顯示為零並進入相對測量模式。(將目前測量位置設定為"零")
- (2) 在相對測量模式下,LCD上的 "ABS" 符號將消失。
- (3) 相對測量模式允許操作測量兩個物面之間的差異。 (參見下圖)
- (4)要返回(ABS)絕對測量模式,請按一下 ZERO 鍵。



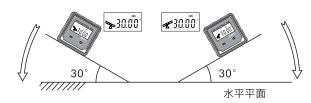
### 校正(如下圖)

- \*數字水平角度儀於出廠前已經進行校準,不需在使用前校正或調整。
- \*如果儀器因不慎掉落、衝擊或維修及其他因素造成測量誤差過大時,即必須執行重新校正。
- (1)將數字水平角度儀放置盡量平坦、光滑的穩定平面上,同時按壓 😈 與 [ZERO]兩鍵、啟動校正模式,顯示 "-1-"。
- (2) 於顯示 "-1-" 時·按壓 😈 鍵· "-1-" 將短暫閃爍·此為執行第一階段之校正中·完成後將自動顯示 "-2-"。
- \*注意:當"-1-"短暫閃爍時,不可移動儀器,直到出現"-2-"為止。
- (3) 完成上述(2)項後·將遺棄於相同位置上原地旋轉180°,然後按壓 ① 鍵, "-2-"將短暫閃爍,以進行第二階段之校正。
- (4) 於上述(3)的狀態下,請勿移動儀器,直到"-2-"消失,並顯示目前的測量數值,即完成校正。
- \*注意:上述(4)校正完成後的顯示讀值,是該校正平面和水平面之間的角度值。



## □☆□ 水平(角度)示意圖示

符號 "♀♀" 指示如何調整水平(角度)的方向。



### 電池安裝

- 1. 確實關閉儀器電源。
- 2. 使用小型十字起子取下電池蓋。

(可將卸下之螺絲暫時吸附於儀器底面之磁性板上,以防止遺失。)

- 3. 按照 ① ② 極性指示安裝新電池。
- 4. 裝回電池蓋。
- 5. 請遵守您當地之電池回收之規定。

注意:長期存放儀器之前,請務必取出電池。